

## 測試報告 Test Report

報告編號(No.): HTF21500532M01

報告日期(DATE): 2021/06/24

頁數(PAGE): 1 of 11

集泉塑膠工業股份有限公司 ( LIVING FOUNTAIN PLASTIC INDUSTRIAL CO., LTD. )

台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

樣品名稱(Sample Description) : 盛食良品餐具  
樣品包裝/數量(Sample Package/ Quantity) : 散裝 ( BULK PACKAGING ) / 10PCS  
樣品保存方式(Sample Packaging) : 常溫 ( AMBIENT TEMP. )  
樣品型號(Style/Item No.) : LD-01餐盤-260MM 圓底4凹(藍)  
樣品批號(Lot. No.) : 1908  
樣品材質(Sample Material) : TRITAN TX1001  
送樣廠商(Sample Submitted By) : 集泉塑膠工業股份有限公司 ( LIVING FOUNTAIN PLASTIC INDUSTRIAL CO., LTD. )  
送樣廠商地址/電話/聯絡人(Company Add/Tel/Contact Person) : 台中市霧峰區民生路198巷31號(NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN) / 04-2331-8822 / 許真甄  
製造日期(Manufacturing Date) : 190801  
有效日期(Expiry Date) : 220801  
原產國(Country Of Origin) : 台灣 ( TAIWAN )

收件日(Sample Receiving Date) : 2021/06/11  
測試期間(Testing Period) : 2021/06/11 to 2021/06/23

### 測試需求 (Test Requested) :

- (1) 依據客戶指定，參考中華民國食品器具容器包裝衛生標準 (102.08.20部授食字第1021350146號令修正) 進行測試。測試項目請參閱測試結果表格。(As specified by client, with reference to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146, amended on 2013/08/20) to conduct test. Please refer to the result table(s) for testing item(s).)
- (2) 依據客戶指定，參考中華民國食品安全衛生管理法 (108.06.12) 第26條進行測試。測試項目請參閱測試結果表格。(As specified by client, with reference to Act Governing Food Sanitation Article 26 (amended and promulgated on 2019/06/12) to conduct test. Please refer to the result table(s) for testing item(s).)
- (3) 依據客戶要求進行測試，測試項目請參閱測試結果表格。(The test was specified by client, please refer to the result table(s) for testing item(s).)

測試結果(Test Results) : 請見下一頁。(Please refer to next page(s).)

蕭志祥

蕭志祥 / 副理

化學實驗室 - 台北

台灣檢驗科技股份有限公司

報告簽署人



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集泉塑膠工業股份有限公司 ( LIVING FOUNTAIN PLASTIC INDUSTRIAL CO., LTD. )

台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

## 測試部位敘述(Test Part Description)

No.1 : 藍色塑膠盤 (BLUE PLASTIC PLATE)

## 測試結果(Test Results)

(1)

| 測試項目<br>(Test Item(s))  | 測試方法<br>(Method)   | 單位<br>(Unit) | LOQ/<br>LOD        | 結果<br>(Result)     | 食品衛生<br>法規<br>(Limit) |
|---|--|--------------|--------------------|--------------------|-----------------------|
|   |  |              |                    | No.1               |                       |
| ★鉛 / Lead (Pb)  | 食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以感應耦合電漿放射光譜儀分析。 / With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by ICP-OES. | ppm          | 5                  | n.d.               | 100                   |
| ★鎘 / Cadmium (Cd)   |  | ppm          | 0.5                | n.d.               | 100                   |
| ★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption-(water, 60°C, 30 min) |  | ppm          | 3                  | n.d.               | 10                    |
| ★重金屬(以鉛計)-(4%醋酸, 60°C, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60°C, 30 min)   |  | ppm          | -                  | <1                 | 1                     |
| ★著色劑-(水, 60°C, 30分鐘) / Colouring agent-(water, 60°C, 30 min)                        |  | ppm          | 50                 | 未檢出 / Not detected | -                     |
| ★著色劑-(4%醋酸, 60°C, 30分鐘) / Colouring agent-(4% acetic acid, 60°C, 30 min)            |  | ppm          | 50                 | 未檢出 / Not detected | -                     |
| ★著色劑-(20%酒精, 60°C, 30分鐘) / Colouring agent-(20% alcohol, 60°C, 30 min)              |  | ppm          | 50                 | 未檢出 / Not detected | -                     |
| ★著色劑-(正庚烷, 25°C, 1小時) / Colouring agent-(n-Heptane, 25°C, 1 hr)                     | ppm  | 50           | 未檢出 / Not detected | -                  |                       |

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台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

(1)

| 測試項目<br>(Test Item(s))  | 測試方法<br>(Method)   | 單位<br>(Unit)  | LOQ/<br>LOD | 結果<br>(Result) | 食品衛生<br>法規<br>(Limit) |
|---|--|---|-------------|----------------|-----------------------|
|   |  |   |             | No.1           |                       |
| ★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr)  | 食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以氣相層析質譜儀分析。 / With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS. | ppm   | 0.05        | n.d.           | 1.5                   |
| ★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr)                  |  | ppm   | 0.05        | n.d.           | 0.3                   |
| ★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr)               |  | ppm   | 0.05        | n.d.           | 30                    |
| ★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25°C, 1 hr) |  | ppm   | 0.5         | n.d.           | 9                     |
| ★鄰苯二甲酸二異壬酯 (正庚烷, 25°C, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr) |  | ppm   | 0.5         | n.d.           | 9                     |
| ★己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)        |  | ppm   | 0.05        | n.d.           | 18                    |
| ★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)   |  | CNS 15138-1 (民國101年) · 以氣相層析質譜儀分析。 / With reference to CNS 15138-1 (2012), analysis was performed by GC/MS. | %           | 0.003          | n.d.                  |
| ★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)   | %  |   | 0.003       | n.d.           | 0.1                   |
| ★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)  | %  |   | 0.003       | n.d.           | 0.1                   |

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台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

(1)

| 測試項目<br>(Test Item(s))   | 測試方法<br>(Method)  | 單位<br>(Unit) | LOQ/<br>LOD | 結果<br>(Result) | 食品衛生<br>法規<br>(Limit) |
|--|---|--------------|-------------|----------------|-----------------------|
|  |   |              |             | No.1           |                       |
| ★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) | CNS 15138-1 (民國101年) · 以氣相層析質譜儀分析。 / With reference to CNS 15138-1 (2012), analysis was performed by GC/MS. | %            | 0.01        | n.d.           | 0.1                   |
| ★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)                   |   | %            | 0.003       | n.d.           | 0.1                   |
| ★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) |   | %            | 0.01        | n.d.           | 0.1                   |
| ★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)               |   | %            | 0.003       | n.d.           | 0.1                   |
| ★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)                     |   | %            | 0.003       | n.d.           | 0.1                   |

(2)

| 測試項目<br>(Test Item(s))                | 測試方法<br>(Method)  | 單位<br>(Unit) | LOQ/<br>LOD | 結果<br>(Result)                      | 食品衛生<br>法規<br>(Limit)               |
|---------------------------------------|---|--------------|-------------|-------------------------------------|-------------------------------------|
|                                       |   |              |             | No.1                                |                                     |
| ★耐熱性試驗 / Heat Tolerance (95°C, 0.5 h) | 塑膠類食品器具容器包裝之耐熱溫度標示符合性試驗方法(106年11月13日衛授食字第1061902219號公告) · / With reference to Methods of Test for Labeling Conformance of Heat Tolerance of Plastic Food Utensils, Containers and Packages (MOHW Food No. 1061902219 announced, November 13, 2017). | -            | -           | 功能性正常 · 無變褪色 / No appearance change | 功能性正常 · 無變褪色 / No appearance change |

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台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

(3)

| 測試項目<br>(Test Item(s))  | 測試方法<br>(Method)  | 單位<br>(Unit) | LOQ/<br>LOD | 結果<br>(Result) | 食品衛生<br>法規<br>(Limit) |
|---|---|--------------|-------------|----------------|-----------------------|
|   |   |              |             | No.1           |                       |
| 雙酚A-(水, 95°C, 30分鐘) / BisphenolA -<br>(water, 95°C, 30 min)           | 食品器具、容器、包裝檢驗方法-聚碳酸酯(PC)塑膠類之檢驗 (107年9月27日衛授食字第1071901895號公告) · 以高效液相層析螢光偵測儀分析。 / With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polycarbonate Plastic Products (MOHW Food No. 1071901895 announced, September 27, 2018), analysis was performed by HPLC/FLD. | ppm          | 0.0005      | n.d.           | -                     |
| 雙酚A-(4%醋酸, 60°C, 30分鐘) / Bisphenol A - (4% acetic acid, 60°C, 30 min) | 1071901895 announced, September 27, 2018), analysis was performed by HPLC/FLD.<br>註：實驗室擴充原方法適用基質·非屬食藥署該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.   | ppm          | 0.0005      | n.d.           | -                     |

## 備註(Note) :

1. 檢驗報告僅就委託者之委託事項提供檢驗結果，不對產品合法性做判斷。(The test report merely reflects the test results of the consigned matters of the client and is not a certification of the legitimacy of the related products.)
2. 本檢驗報告之所有檢驗內容，均依委託事項執行檢驗，如有不實，願意承擔完全責任。(All contents in the test report are conducted according to the customer-specified items. If there is any falsehood, we are willing to take corresponding responsibility.)
3. 本報告不得分離或擷錄使用。(The report is invalid if it is partly reproduced or used.)
4. mg/kg = ppm ; 0.1wt% = 1000 ppm
5. LOQ = 定量極限，若該測試項目屬於定量分析則以「LOQ」表示；LOD = 偵測極限，若該測試項目屬於定性分析則以「LOD」表示。(LOQ = Limit of Quantification, for quantitative analyses; LOD = Limit of Detection, for qualitative analyses.)

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6. n.d. = Not Detected (未檢出) = Less than (小於) LOQ/LOD
7. "-" = Not Regulated (無規格值)
8. 測試項目名稱旁有★者，為本實驗室通過衛生福利部食品藥物管理署認證項目。(The test method marked with ★ is accredited by MOHW.)
9. 法規標準值係依據衛生福利部食品藥物管理署102年08月20日部授食字第1021350146號令 食品器具容器包裝衛生標準之法規限值。(The limit value(s) is/are according to "Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146, amended on 2013/08/20)", Taiwan Food and Drug Administration, Ministry of Health and Welfare.)
10. 法規標準值係依據衛生福利部食品藥物管理署108年06月12日總統令 食品安全衛生管理法第26條之法規規定。(The limit value(s) is/are according to " Act Governing Food Sanitation Article 26 (amended and promulgated on 2019/06/12)", Taiwan Food and Drug Administration, Ministry of Health and Welfare.)
11. 本報告為 HTF21500532 之加發報告，報告加發日期 2021年06月24日。(This is the additional test report of HTF21500532 which was issued on 2021/06/24.)

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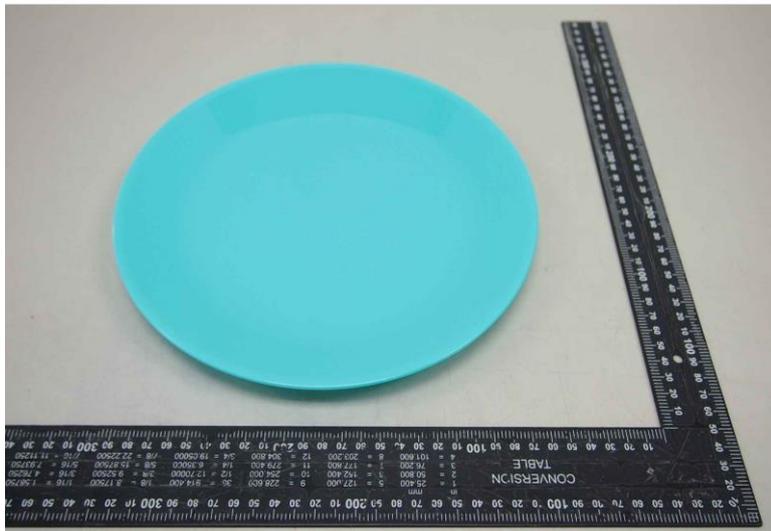
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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。\*  
(The tested sample / part is marked by an arrow if it's shown on the photo.)

## HTF21500532



\*\* 報告結尾 (End of Report) \*\*

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台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

以下為申請廠商委託測試項目、測試方法、定量/偵測極限：

( The information requested from client is shown as below : )

HTF21500532M01

| 測試項目<br>(Test Items)  | 測試方法<br>(Method)  | LOQ/LOD  |
|---|---|--|
| ★鉛 / Lead (Pb)  | 食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) 。<br>以感應耦合電漿放射光譜儀分析。 / With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by ICP-OES. | 詳見測試結果之定量/偵測極限。(Please refer to the result table above.) |
| ★鎘 / Cadmium (Cd)   |   |  |
| ★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption-(water, 60°C, 30 min) | 食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) 。<br>/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018).  |  |
| ★重金屬(以鉛計)-(4%醋酸, 60°C, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60°C, 30 min)   |   |  |
| ★著色劑-(水, 60°C, 30分鐘) / Colouring agent-(water, 60°C, 30 min)                        |   |  |
| ★著色劑-(4%醋酸, 60°C, 30分鐘) / Colouring agent-(4% acetic acid, 60°C, 30 min)            |   |  |
| ★著色劑-(20%酒精, 60°C, 30分鐘) / Colouring agent-(20% alcohol, 60°C, 30 min)              |   |  |
| ★著色劑-(正庚烷, 25°C, 1小時) / Colouring agent-(n-Heptane, 25°C, 1 hr)                     |   |  |

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# 測試報告 Test Report

報告編號(No.): HTF21500532M01

報告日期(DATE): 2021/06/24

頁數(PAGE): 9 of 11

集泉塑膠工業股份有限公司 ( LIVING FOUNTAIN PLASTIC INDUSTRIAL CO., LTD. )

台中市霧峰區民生路198巷31號 ( NO. 31, LN, 198, MINSHENG RD., WUFENG DIST., TAICHUNG CITY, TAIWAN )

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| 測試項目<br>(Test Items)  | 測試方法<br>(Method)   | LOQ/LOD  |
|---|--|--|
| ★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr)  | 食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以氣相層析質譜儀分析。 / With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS. | 詳見測試結果之定量/偵測極限。(Please refer to the result table above.) |
| ★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr)                  |  |  |
| ★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr)               |  |  |
| ★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25°C, 1 hr) |  |  |
| ★鄰苯二甲酸二異壬酯 (正庚烷, 25°C, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr) |  |  |
| ★己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)        |  |  |
| ★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)   |  |  |
| ★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)   |  |  |
| ★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)  |  |  |

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| 測試項目<br>(Test Items)   | 測試方法<br>(Method)  | LOQ/LOD  |
|--|---|--|
| ★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) | CNS 15138-1 (民國101年) · 以氣相層析質譜儀分析。 / With reference to CNS 15138-1 (2012), analysis was performed by GC/MS.   | 詳見測試結果之定量/偵測極限。(Please refer to the result table above.) |
| ★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)                   |   |  |
| ★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) |   |  |
| ★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)               |   |  |
| ★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)                     |   |  |
| ★耐熱性試驗 / Heat Tolerance (95°C, 0.5 h)                                      | 塑膠類食品器具容器包裝之耐熱溫度標示符合性試驗方法(106年11月13日衛授食字第1061902219號公告) 。 / With reference to Methods of Test for Labeling Conformance of Heat Tolerance of Plastic Food Utensils, Containers and Packages (MOHW Food No. 1061902219 announced, November 13, 2017). |  |

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| 測試項目<br>(Test Items)   | 測試方法<br>(Method)  | LOQ/LOD  |
|--|---|--|
| 雙酚A-(水, 95°C, 30分鐘) / BisphenolA -<br>(water, 95°C, 30 min)          | 食品器具、容器、包裝檢驗方法-聚碳酸酯(PC)塑膠類之檢驗 (107年9月27日衛授食字第1071901895號公告) · 以高效液相層析螢光偵測儀分析。 / With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polycarbonate Plastic Products (MOHW Food No. 1071901895 announced, September 27, 2018), analysis was performed by HPLC/FLD. 註：實驗室擴充原方法適用基質 · 非屬食藥署該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation. | 詳見測試結果之定量/偵測極限。(Please refer to the result table above.) |
| 雙酚A-(4%醋酸, 60°C, 30分鐘) / BisphenolA - (4% acetic acid, 60°C, 30 min) |   |  |

測試項目名稱旁有★者，為本實驗室通過衛生福利部食品藥物管理署認證項目。(The test method marked with ★ is accredited by MOHW.)